

Introduction

Speedline Secure



What is Speedline Secure?

Speedline Secure Speedline Secure is the quality and warranty system for finishing gypsum board walls and ceilings. It ensures that every project is carried out using durable, perfectly matched products. This results in a stable, crack-free and permanently smooth finish.

Your benefits:

- Guaranteed adhesion of all layers within the system.
- Strong, durable joint connections.
- A stable and even surface for paint, wallpaper or other finishes.

Speedline Secure is proof of craftsmanship and reliability.

The Speedline Secure System

Fase	Product	Application
1	Flexcorner	Reinforced corner finish with optimal flexibility.
2	Paper tape / Glass fibre mesh / Mesh tape	Reinforcement of AK joints (for ceilings, only paper tape or glass fibre mesh).
3	JointFiller 45 / 60 / 90 / 120	Filling joints, seams and screw holes.
4	Joint Butter / Professional Finish	Final coat for a smooth surface.

The system consists of carefully coordinated products that together deliver a guaranteed result.

Regulatory frameworks

The implementation and inspection within the Speedline Secure System are based on the following latest applicable standards and guidelines:

- **TBA guide 3.3:** Processing instructions for installing walls and ceilings with plasterboard and gypsum fibreboard.
- **BRL 9600-6:** Assessment guideline for the installation of system walls and ceilings.
- **NEN-EN 13964** and **NEN-EN 520:** Product standards for plasterboard and suspension structures.
- **EAD 070002-00-0505:** European Assessment Document for glass fibre tapes used in plasterboard joints.

Terms of use

The warranty is only valid if

1. All products used are part of the official Speedline Secure System;
2. The installation is carried out in accordance with the TBA and BRL guidelines and the installation instructions of the warranty provider;
3. The work is carried out under suitable climatic conditions (temperature ≥ 10 °C, RH 40–80%);
4. The work is carried out by a certified and trained installer;
5. The work is registered in the Speedline Secure project file.
6. Agreed finish level: All Speedline Secure projects are subject to a minimum finish level of class C, unless otherwise agreed in writing. For projects with increased aesthetic requirements, class A or B may be applied in accordance with TBA guideline 3.3.

Additional processing conditions:

- The substrate must be clean, dry, dust-free and stable.
- The work may only be carried out at a temperature ≥ 10 °C and a relative humidity between 40–80 %.
- Primers, undercoats and top coats must be compatible with the **Speedline products** used.
- Deviations or mixed systems will invalidate the warranty.

Finish levels

(according to TBA guideline 3.3)



Class	Description	Visual requirements	Processing requirements	Typical application	Flatness tolerance (mm)
A	Smooth surface for very high visual requirements.	Highest quality, virtually no imperfections visible under direct light.	Joints and screw holes filled and surface completely coated with a layer thickness of approx. 1 mm.	Smooth, (silk) glossy wall finish, metallic/vinyl wallpaper, gloss plaster systems.	0,4 m: < 1 mm / 1 m: 1,5 mm / 2 m: 2 mm
B	Smooth surface for normal visual requirements.	High quality, limited imperfections visible under direct light.	Joints and screw holes filled and finished, lightly sanded for a smooth transition.	Light spray plasters, matt paint, fine textured wallpaper.	0,4 m: 1 mm / 1 m: 2 mm / 2 m: 3 mm
C	Even surface for normal visual requirements.	Normal requirements; small processing grooves permitted.	Joints and screw holes filled and finished for a smooth transition.	Coarser textured finish, heavy vinyl wallpaper, spray plasters (1–3 mm).	0,4 m: 1,5 mm / 1 m: 3 mm / 2 m: 4 mm
D	Evenly grouted surface.	Minimal visual requirements.	Only joints and screw holes filled.	Functional finish, coarse spray plaster or construction wallpaper.	0,4 m: 2 mm / 1 m: 3 mm / 2 m: 4 mm
E	Unfinished surface, functional only.	No visual requirements.	Only stability, fire or sound insulation of importance.	Tiling, stucco on gypsum fibre or stucco board.	not applicable
F	Structural surface without finish.	No visual requirements.	No finishing required.	Temporary constructions, non-visible work.	not applicable

Warranty statement

- **Optimal adhesion** to plasterboard and between all product layers;
- **Durable joint strength**, resistant to normal stresses;
- **Stable and even surface** suitable for finishing with paint, wallpaper or decorative coatings, provided that the correct primer for the chosen finish has been used.

Warranty period: 10 years after completion.

Liability and compensation:

In the event of a demonstrable warranty claim, liability is limited to replacement of the product or reasonable compensation for repair costs, at the discretion of the warranty provider. Indirect damage or consequential daed by the warranty.

When the Speedline Secure System is applied correctly, **no detachment or cracking will occur between the system layers** and the joint finish will remain durable and stable throughout the 10-year warranty period.

The warranty is only valid when using original Speedline products, correct application and a stable substrate.

Warranty certificate



Project: _____

Location: _____

Date: _____

Client: _____

Contractor: _____

Finish level: Classe _____

We hereby declare that the above project has been carried out in accordance with the **Speedline Secure System**, in compliance with the requirements of: TBA guideline 3.3, BRL 9600-6 en EAD 070002-00-0505.

Validity: 10 years after completion.

10 | **100%**
YEAR | **WARRANTY**

Signature:

Project file

For each project within **Speedline Secure**, a project file is maintained by the executing party (processor or contractor).

This file contains information about product application, climatic conditions and quality controls. Upon completion, the file is transferred to the guarantor for review and validation. Only if the documentation is approved will the **Speedline Secure Guarantee Certificate** be issued.

The guarantee certificate is only issued after positive assessment of the project file by the guarantor. If information is missing or non-compliant, the guarantee may be refused in whole or in part until a re-check has taken place

Closing statement

Speedline Secure combines the technical certainty of a certified system with the reliability of a brand that stands for quality, consistency and craftsmanship.

This ensures you a durable, crack-free and perfectly finished wall or ceiling – guaranteed by **Speedline Secure**.



 speedlinedrywall

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www.speedline.nl | www.speedline.be



Speedline is a brand of SIG Nederland B.V.,
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